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SWA6A-3-OH
Job Sheet OH194584



Part No: SWA6A-3-OH

Job Qty: 1 pcs

Part Name: Electric Swivel 6,000 lb Safe Work Load (2,721 kg)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/3/19

Job Tracking No:

Due Date: 7/5/19

Created By: Jennifer Renwick

Type: Rework - OH

Description: RA653 / Order15464 / SN 2940-01

Note: O&OPM-SWA6 REV.2 & SWA6A Rev E IPP REV:A 18.04.09 NEW ISSUE DP VERF:DD

Ship Via:

New OH195074

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
110	External Load - 1	1 pcs	7/5/19	7/5/19	0.00	7.00	External Load - 1		51781130
							External Load - 2		
							External Load - 3		
120	QC 5	1 pcs	7/5/19	7/5/19	0.00	0.00	QC 5 - 10		<i>Cancelled</i>
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Customer Acceptance	1 pcs	7/5/19	7/5/19	0.00	0.00			
140	Outsource - 24 - Test / OH	1 pcs	7/5/19	7/5/19			SKY002-VC	5	
150	Packaging 2-1 - Receive - B4B	1 pcs	7/5/19	7/5/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		

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				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
160	QC 6	1 pcs	7/5/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
170	External Load - 2 - B4B	1 pcs	7/5/19	0.00 1.00	External Load - 1 - B4B
					External Load - 2 - B4B
					External Load - 3 - B4B
180	QC 5	1 pcs	7/5/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
185	DC - 1 - B4B	1 pcs	7/5/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
190	Packaging 3-1 - Stock - B4B	1 pcs	7/5/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B

				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
200	QC 21 - FG	1 pcs	7/5/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53

Part Op 110 - RA: _____ TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 150 - (Receive & Inspect for Damage & Mat'l Certs)
 160 - (QC6- All purchased or subcontracted products)
 170 - RE-ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY.
 180 - (QC5- Inspect part completeness to step on W/O)
 185 - Photocopy blue file O&OPM-SWA6A Rev.2
 190 - (Identify as per dwg & Stock Location: _____)
 200 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA6A-3-AR	Electric Swivel 6,000 lb Safe Work Load (2,721 Kg)	1 pcs (1 ea)	110-External Load - 1	5127995
188-FPSS-1032-1/2	Set Screw	1 Ea (1 ea)	170-External Load - 2 - B4B	
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	170-External Load - 2 - B4B	
C45-15-13	Bushing for SWA6A	1 Ea (1 ea)	170-External Load - 2 - B4B	
EL-PLUG-F	3-Prong Female Spade Plug	1 Ea (1 ea)	170-External Load - 2 - B4B	
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	170-External Load - 2 - B4B	
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/t 01004-08-047	6 ft (6 ea)	170-External Load - 2 - B4B	
SWA6A-100	Lower End	1 pcs (1 ea)	170-External Load - 2 - B4B	
SWA6A-1100	Upper Bearing	1 pcs (1 ea)	170-External Load - 2 - B4B	
SWA6A-1200	Lower DU Bearing	1 Ea (1 ea)	170-External Load - 2 - B4B	
SWA6A-1300	Lower Thrust Bearing	1 Ea (1 ea)	170-External Load - 2 - B4B	
SWA6A-1400	Circlip Internal	1 Ea (1 ea)	170-External Load - 2 - B4B	
SWA6A-1800	Cover	1 pcs (1 ea)	170-External Load - 2 - B4B	
SWA6A-1900	1/4" Female Spade Connector	6 Ea (6 ea)	170-External Load - 2 - B4B	
SWA6A-200	Upper End	1 pcs (1 ea)	170-External Load - 2 - B4B	
SWA6A-300	Bearing Housing	1 pcs (1 ea)	170-External Load - 2 - B4B	
SWA6A-400	Thrust Washer	1 pcs (1 ea)	170-External Load - 2 - B4B	
SWA6A-500	Semi Rings	1 pcs (1 ea)	170-External Load - 2 - B4B	
SWA6A-600	Collar	1 pcs (1 ea)	170-External Load - 2 - B4B	
SWA6A-700B	Wire Clamp, 1/2 X 1-3/8 X 1-1/4	2 pcs (2 ea)	170-External Load - 2 - B4B	
SWA6A-800B	Connector Bushing	1 pcs (1 ea)	170-External Load - 2 - B4B	
SWA6A-900B	Rotary Connector - 3 wire	1 Ea (1 ea)	170-External Load - 2 - B4B	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-External Load - 1	SWA6A-3	1	0	0
	188-FPSS-1032-1/2	1	51	0
170-External Load - 2 - B4B	188-FSCS-1032-5/8	4	94	0
	C45-15-13	1	11	0
	EL-PLUG-F	1	26	0
	EL-PLUG-M	1	56	0
	EL314-SJTOW	6	0	0
	SWA6A-100	1	12	0
	SWA6A-1100	1	12	0
	SWA6A-1200	1	24	0
	SWA6A-1300	1	18	0
	SWA6A-1400	1	45	0
	SWA6A-1800	1	19	0
	SWA6A-1900	6	253	0
	SWA6A-200	1	12	0
	SWA6A-300	1	14	0
	SWA6A-400	1	5	0
	SWA6A-500	1	22	0
	SWA6A-600	1	8	0
	SWA6A-700B	2	43	0
	SWA6A-800B	1	10	0
	SWA6A-900B	1	14	0
Part Specifications				
Specifications could not be found.				

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